

BLUE

Dart Aerospace Ltd.

Date: Thursday, 12/06/2008 3:01:32 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: REPAINT
Job Number	: 39832		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D29382
This Issue	: 12/06/2008 S.O. No. :	Drawing Number	: D29382-REPAINT
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	:
Previous Run	: 39831	Material	:
Written By	: <u> </u>	Due Date	: 19/06/2008 Qty: 2 Um: Each
Checked & Approved By	: <u> </u>		
Comment	: <u> </u>		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 PULL FROM STOCK:

2 x D2938-2 B

39737

2.0	D29382	Saddle RH Out, 206
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Saddle

3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1
 SAND BLAST PART

(+ Realigning)

42

08-06-11

(X 2)

4.0	SPRAY PAINTING	SPRAY PAINTING
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Comment: SPRAY PAINTING
 -PRIME
 -PAINT DELFLEET BLUE AND CLEAR DELFLEET

> ml

08 06 24

(2)

5.0	QC14	INSPECT SPRAY PAINT
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Comment: INSPECT SPRAY PAINT

08 06 25 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: REPAINT

Job Number: 39832

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



2x

Comment: PACKAGING RESOURCE #1

ID & STK

USING NEW B/N

8/6/26

SP

Job Completion



mf 08-06-26

7.0 QC 21

08/06/26 HJ

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries